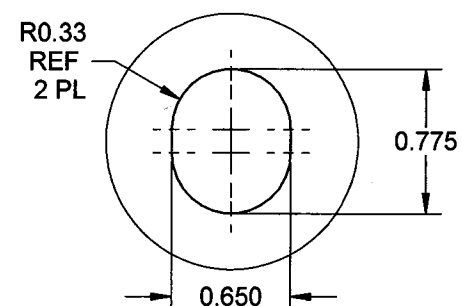
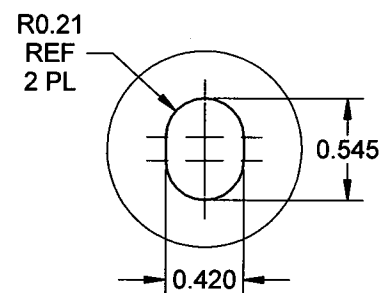


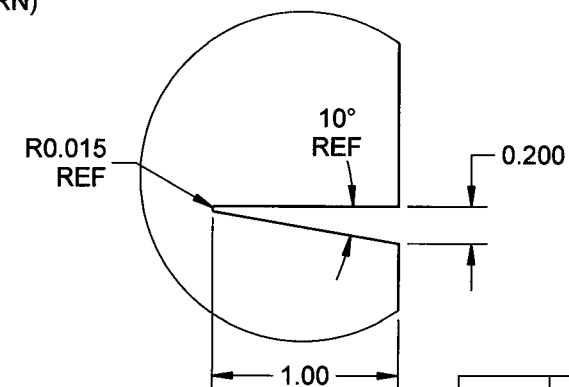
DSK186-1F WEARPLATE
(FLAT PATTERN)



DETAIL A



DETAIL B



DETAIL H

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.95 lbs
- 8) USE TO MAKE D5665-1

RELEASED

2020 AUG 27
ECN 2020-578

B	MADE 2 SLOTS ON DSK186-1F TO REDUCE FRONT GAP ON SKIDTUBE (SEE DETAIL H)	SAD	20.07.02
A	NEW ISSUE	ZF	19.04.26
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	JGB	DRAWING NO. DSK186	
MFG. APPR.	DD	REV. B SHEET 1 OF 4	
APPROVED	ML	TITLE WEARPLATE FLAT PATTERN	
DE APPR.	N/A	SCALE NTS	
DATE	20.07.02	COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	